# Decorative Fence Installation Instructions



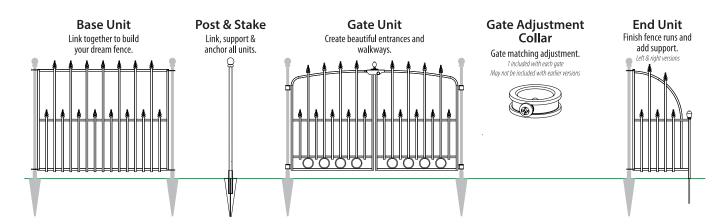
Empire® Grand Empire® XL

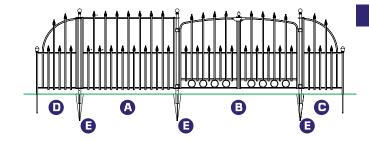






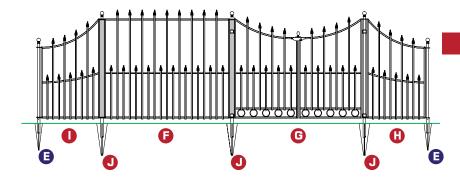
#### **DecorativeFence SYSTEM COMPONENTS**





## Empire®

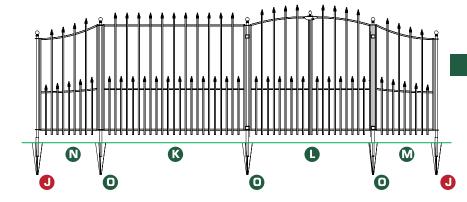
- A Empire Base Unit
- B Empire Gate Unit
- Empire End Unit (right) w/ Stake
- D Empire End Unit (left) w/ Stake
- Empire Post & Stake



#### **Grand Empire®**

- F Grand Empire Base Unit
- **G** Grand Empire Gate Unit
- H Grand Empire End Unit (right)
- I Grand Empire End Unit (left)
- J Grand Empire Post & Stake
- E Empire Post & Stake

Grand Empire End Unit can be used to transition to the Empire product line.



# **Grand Empire® XL**

- K Grand Empire XL Base Unit
- L Grand Empire XL Gate Unit
- M Grand Empire XL End Unit (right)
- N Grand Empire XL End Unit (left)
- O Grand Empire XL Post & Stake
- Grand Empire Post & Stake

Grand Empire XL End Unit can be used to transition to the Grand Empire product line.

#### **DecorativeFence INSTALL GUIDELINES**

- DecorativeFence is intended for installation on level ground.
- Rocks may need to be removed before driving stakes.
- Determine starting point, usually gate position, corner or fence center.
- Care should be taken so Stakes and Posts are as plumb as possible.
- One Post & Stake needed per panel plus one additional to end each run.

#### INSTALLATION









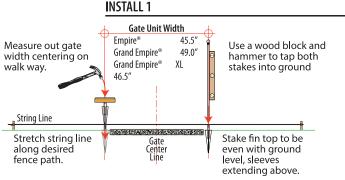








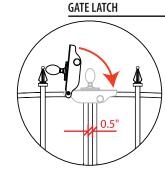
#### DecorativeFence EASY 1 • 2 • 3 INSTALL



#### **INSTALL 3** Drop post through rings & hinges then Swing attached Base Unit into into stake sleeve. place. Use Post to mark next stake

Base Unit Width

# **INSTALL 2** Base panel ring rests on top of stake sleeve. Bottom gate hinge rests on top of base panel ring Push post through rings and hinges, then fully into Stake sleeve.



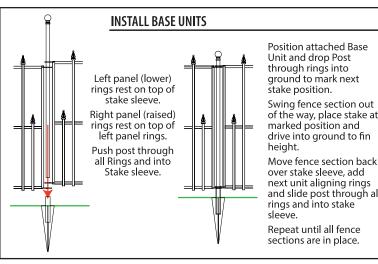
There should be 1/2 in between Gate sections.

Attach gate latch with included hardware.

Use pull pin on latch to secure gate.

### **Decorative Fence INSTALL DETAILS**

Base Unit Width



Swing fence section out of the way, place stake at marked position and drive into ground to fin

position

next unit aligning rings and slide post through all

# **INSTALL END UNITS**

Drive stake for last panel, and align rings of fence and tall side of end unit, then drop post through all rings and into stake

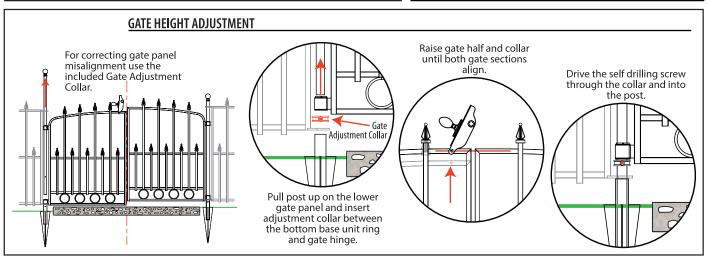
For Empire®: push attached stake into ground.

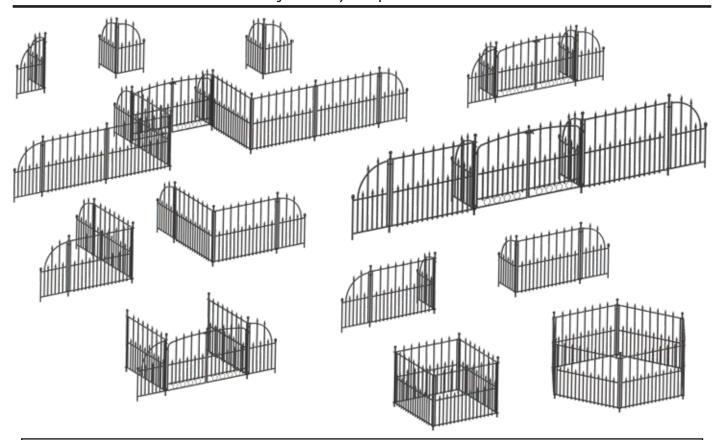
For Grand Empire®: use an Empire® post & stake for end post.

For Grand Empire® XL: use a Grand Empire® Post & Stake.

End Units may be aligned perpendicular to fence or gate to add stability.

Right End Units are usually stocked locally. Left End Units may be ordered online at www.Lowes.com





## EMPIRE® DecorativeFence: FIVE YEAR LIMITED WARRANTY

#### WHAT IS COVERED

Origin Point Brands®, LLC warrants that the coating on its Empire® Fence product will protect the fence from rust through for a period of five (5) years from the date of purchase. Origin Point Brands® also warrants that the fence will be free from defects in workmanship and materials for a period of five (5) years. This warranty is extended only to an original purchaser who installed the product at a residence (not commercial premises) in the 50 United States. It is not transferable.

If a defect exists, Origin Point Brands® will, at its option, either repair or replace the product or the defective component. This warranty does **not** cover the costs of labor to remove a defective product or component or install any replacement product or component.

This warranty shall **not** apply to defects or damages caused by mishandling, improper installation or installation not in accordance with the instructions provided with the product, alteration, removal or re-installation, improper or unreasonable use, maintenance or storage, use of incompatible accessories, accident, impact by foreign objects, fire, acts of God or normal wear and tear.

No person is authorized to extend or otherwise modify this Warranty.

#### HOW TO OBTAIN WARRANTY SERVICE

To obtain warranty service, send a written notice and photograph(s) demonstrating the defect, together with proof of purchase (retain a copy for your records), to Origin Point Brands®, LLC, 1116 Newton Way, Summerville, SC 29483. With questions, please call Customer Service at 800.607.6409. Origin Point Brands® reserves the right to inspect the product.

#### LIMITATIONS

THE DURATION OF ANY IMPLIED WARRANTY, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXCEED THE WARRANTY PERIOD PROVIDED HEREIN.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

ORIGIN POINT BRANDS SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM THE BREACH OF ANY WRITTEN OR IMPLIED WARRANTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have the other legal rights which vary from State to State.



 $Origin\ Point\ Brands^{\circ}, LLC \bullet 1116\ Newton\ Way \bullet Summervil{\textbf{I}} e,\ SC\ 29483 \bullet www. Origin\ Point\ Brands. com$ 

US Patents 7,677,534 & 7,676,926 • International Patent Pending



Questions, problems, missing parts? Before returning to your retailer, call our customer service department at 800.607.6409, 8:00 am – 5:00 pm EST Monday – Friday. Or visit our website www.lronCraftFences.com

